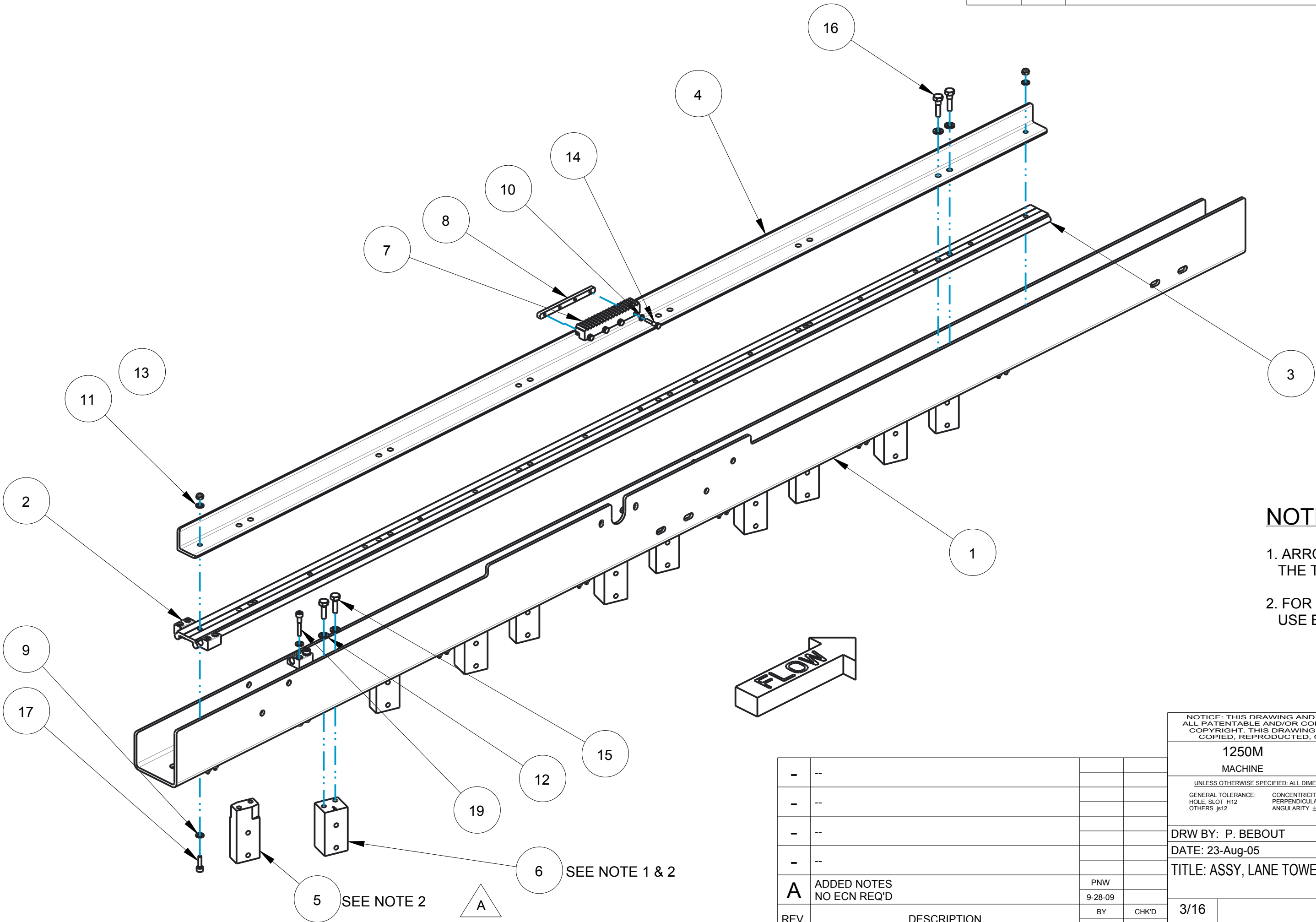


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	LANE SUPPORT, ADJUSTABLE, MIDDLE	U5005552M
2	14	LINEAR BEARING, IGUS 10MM, DRYLIN W	U5005554P
3	1	LINEAR BEARING RAIL, IGUS, MIDDLE	U5005556M
4	1	REINFORCE ANGLE, RAIL, MIDDLE, RHM	U5005559M
5	6	BLOCK, MOVEABLE LANE SUPPORT	U5005561M
6	5	BLOCK, FIXED LANE SUPPORT	U5005562M
7	1	RACK, LANE ADJUSTMENT	U5005563M
8	1	STRIP NUT, RACK 4 HOLE	U5005564M
9	30	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
10	4	M5 STD SPRING LOCK WASHER SS	U6002562P_EXP
11	30	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
12	22	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
13	30	"EXP" HEX LOCK NUT, M6X1 (STN STL)	U6002678P_EXP
14	4	SCREW HHCS, M5x25 SS	U6002722P_EXP
15	10	SCREW HHCS, M8x25 SS	U6002764P_EXP
16	12	SCREW HHCS, M8x30 SS	U6002765P_EXP
17	2	SCREW SHCS, M6x20 SS	U6003061P_EXP
19	28	SCREW SHCS, M6x35 SS	U6003064P_EXP



NOTE:

1. ARROW ON ITEM 6 FACES TOWARDS THE TALL SIDE OF ITEM 1.

2. FOR ITEMS 5 AND ITEMS 6 USE BLUE LOC-TITE ON FASTENERS.

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-	--				
-	--				
-	--				
A	ADDED NOTES NO ECN REQ'D	PNW 9-28-09			
REV.	DESCRIPTION	BY DATE	CHK'D DATE	3/16 SCALE	

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1250M MACHINE	5027 SERIAL NUMBER	INFEEED LANES SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING		METRIC	
GENERAL TOLERANCE: ±0.02 HOLE, SLOT H12 OTHERS H12		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)	
DRW BY: P. BEBOUT		CHK'D :	
DATE: 23-Aug-05		DATE :	
TITLE: ASSY, LANE TOWER MIDDLE, RHM		MATERIAL: SEE BOM FINISH:	
		ENGR. BY : APM DATE :	
		MeadWestvaco Atlanta, Georgia Deols, FRANCE	
		U5005578M	
		A REV	
		1/1 SHEETS	